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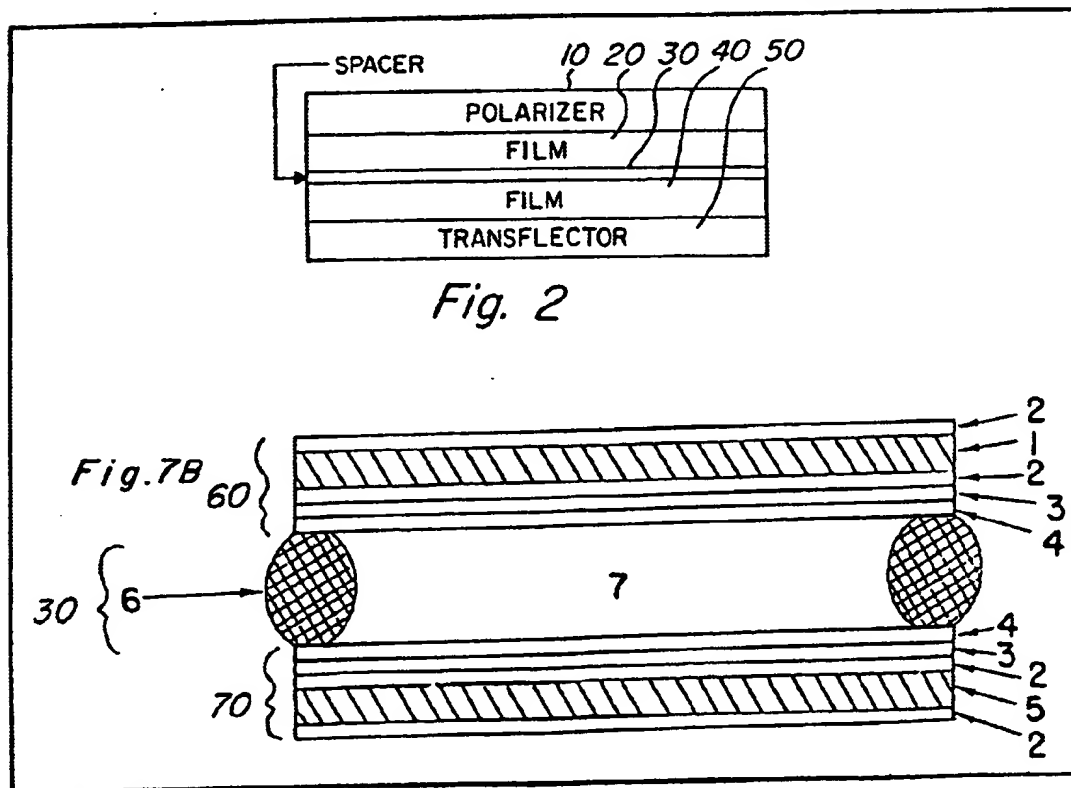
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## (54) Liquid Crystal Display Cell

(57) Liquid crystal material is contained between flexible electrode-bearing films 20, 40 which are coated with liquid crystal aligning layers and

are spaced and sealed together by a ring 30 (the liquid crystal may contain additional spaces). Polarising films 10, 50, one of which may be transfective may be applied to respective films 20, 40, or, for labour and material saving, may provide the flexible films as in Fig. 7B — showing polarising film 1 between protective layers 2 and carrying conductors 3 and aligning layers 4. The cell may be made in a continuous process starting with reels of conductor-coated film.

The drawings originally filed were informal and the print here reproduced is taken from a later filed formal copy.



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